



Bodensee Metall AG

BMK – Manufacturing possibilities



Illustration shows mechanical manufacturing

BMK manufactures mechanical turned parts, milled pieces as well as whole building groups inclusive assembly of the electrical and mechanical components for various customers in the inland and abroad. Our strengths lie first of all, to offer for the customer economical, functional parts which are refined, therefore ready to be installed. Whether those are individual parts or larger series, plays no substantial role for us. Our motivated staff predominantly consists of well trained employees, which are also able to a good quality for your requirements. Convince yourselves and test you us with your orders.

CNC milling



1	CNC Vertical milling center 3-axle	Hurco	X = 700	Y = 450	Z = 300
1	CNC Vertical milling center 3-axle	Hurco	X = 1000	Y = 450	Z = 300
1	CNC Vertical milling center 4-5-axle	Hurco	X = 700	Y = 450	Z = 300
1	CNC Vertical milling center 4-axle	Mori Seiki	X = 1000	Y = 500	Z = 400
1	CNC Vertical milling center 4-5-axle	Mazak	X = 1740	Y = 680	Z = 660
1	CNC Vertical milling center 5-axle	Mazak	X = 350	Y = 550	Z = 510



CNC turning



1 CNC Mazak turning machine

2-axe

up to $\varnothing 40$ from bar,
up to $\varnothing 150 \times 200$ in the chuck
with driven tools up to $\varnothing 60$ from
bar, up to $\varnothing 250 \times 300$ in the chuck

2 CNC Mazak turning machine

3-axe



Conventional machines

2	Conventional turning machine	max. Ø 350 x 700
3	Conventional milling machine	400 x 250 x 350
2	Saw machine	(Belt saw max. Ø 160 and aluminium circular saw)
1	Lettering machine	Laser lettering

Conventional bench drilling machine, divide cleaning, troval plants

Special

- Design department electrically and mechanically in the own house
 - Assembly electrically and mechanically in the own house for building groups and machines
 - Inspection room with all measuring tools
 - All improving with external improving
 - Cylindrical grinding with external suppliers
 - Lettering of the building components



CH - 9424 Rheineck

BMK Bodensee Metall AG
Strenglenstrasse 4

www.bmk-ag.ch

Tel. +41-71 / 886 70 70
Fax +41-71 / 888 20 45

E-Mail: info@bmk-ag.ch